



RAPID MSH

ELECTRIC INDUSTRIAL
MOBILE STAINLESS STEEL
HOT WATER PRESURE WASHER
OPERATOR MANUAL







CONTENTS

| Contents | Page |
|---|-------|
| Important Safety Instructions | 3 |
| General Points & Information | 4 |
| Safety Norms & Usage | 6-9 |
| Technical Data | 9 |
| Identification Data | 10 |
| Installation | 11 |
| Cold & Hot Water Use | 12 |
| Important Advice | 13 |
| Transport / Lifting / Storing | 14 |
| Regulation of Start Electrodes | 15 |
| Troubleshooting | 16-18 |
| Electric Diagrams | 19 |
| Functionality | 20 |
| Frame Parts Diagram & Parts List | 21 |
| Boiler Parts Diagram & Parts List | 22-24 |
| Electric Box Parts List | 25 |
| Accessories Parts Diagram & Parts List | 26 |
| Pump & Motor Parts Diagram & Parts List | 27-30 |
| Notes | 31 |



Important Safety Instructions

This book has important information for the use and safe operation of this machine.

Read and understand all warnings before you start working.

IDENTIFICATION LABEL

Before using this machine, make sure that it is provided with the identification Labels – see page 10. In case the identification Label is missing, do not use the machine and consult your dealer immediately.

The Identification Label with the technical specifications is fixed to the Chassis on the rear of the electrical enclosure inside the cabinet

Check that your mains voltage is the same as shown on the identification label.





- 1. Read and understand all the instructions before using the machine.
- 2. Please note: the machine needs to be plugged into the correct voltage electric supply.
- 3. The boiler is fired by diesel or HVO FUEL (reduces greenhouse gas emissions by up to 90%). Please make sure the fuel tank is at lease half full before operation. Do not run the machine out of diesel.
- 4. Do not use petrol in this machine.
- 5. Know how to stop the machine and release pressure quickly, be familiar with all the controls.
- 6. The jet must not be directed at persons, animals, live electrical equipment or the appliance itself.
- 7. Do not direct the jet against yourself or others in order to clean clothes or footwear.
- 8. Disconnect from the electrical power supply before carrying out user maintenance.
- 9. High pressure cleaners must not be used by children or untrained personnel.
- 10. High pressure hoses, fittings and couplings are important for the safety of the appliance. Use only hoses, fittings and couplings recommended by the V-TUF.
- 11. Always wear suitable eye, face and body protection.
- 12. Do not operate the machine when fatigued or under the influence of alcohol or drugs.
- 13. Keep operating area clear of all persons.
- 14. Do not overreach or stand on any unstable ground, keep good footing and balance at all times.
- 15. Follow the maintenance instructions specified in the manual.
- 16. Read carefully instructions concerning grounding (Earthing) and extension cables.
- 17. To prevent fire hazard, do not use with or near inflammable substances such as: petrol, solvents or thinners.

This manual should be considered a permanent part of the machine and should remain with it if ownership is transferred.



Save These Instructions in a Safe Place

General Points

Instruction Manual

Please check that the manual is in good condition and that all of the pages are clearly legible. Should the manual be damaged, or missing any pages, please return it immediately to your re-seller who will provide you with a replacement copy. Alternatively, you can download this document as a pdf from the website at v-tuf.com and search for this Rapid-MSH Industrial Stainless Hot Water Pressure Washer.

Conservation of the Manual

This manual should be retained for the full working life of the machine. In case of loss or damage, please request a copy from V-TUF, quoting type of machine, matriculation number and the year of manufacture.

Trial before shipment

The machine has been tested at the manufacturer's factory by a V-TUF technician to check that all of the components are functioning correctly according to the machine's specifications.

Guarantee Terms

The machine is under guarantee according to agreed contractual terms which constitute an integral part of the order or the rules in force, in all cases, for a maximum period equivalent to twelve (12) months from the date of dispatch from the factory. The guarantee covers exclusively breakages which could be due to defective mechanics or assembly. The guarantee does not cover parts subject to wear and tear. The guarantee is considered forfeit in the following cases:

- 1. Improper use of the machine, failure to observe the rules of use,
- 2. Use of non-original parts, those not sold directly by the manufacturer or an authorised re-seller,
- 3. Modifications made to the machine, or repairs made to the machine by anyone not specifically authorised by the manufacturer or by the re-seller.

Packaging

The packing materials and any parts replaced during maintenance should be collected and sent to a specialist waste disposal firm (wood, plastic, metal etc.) and not left within the reach of children or animals.

Delivery

The transport will be carried out by qualified companies, in respect to regulations in force and legislation relative to weight and length. The merchandise travels under the full responsibility of the transporter and the user; in the event of an accident, or late delivery, the manufacturer accepts no liability.

Checks

Upon receipt of the goods, check the condition that they are in. Should they appear damaged, avoid any type of installation and immediately advise the transporter and the supplier.

To ascertain the condition of the parcel, proceed to unpack the goods and check that the delivery is complete (check the correspondence with the delivery note), ascertain whether the machine has arrived in generally good condition, free of breakages or dents. In the event of missing or damaged items, immediately advise the re-seller and / or the manufacturer after having reported these when signing the transporter's delivery note.



Personal identifying data

An exact description of the model, serial number and installed accessories will aid a quick and efficient response on the part of the manufacturer or help centre. Always provide the type, model of machine and its serial number each time you contact the help centre. To help you remember, we suggest that you place the relevant machine details in the panel below:

| Model | Serial N° |
|---------------------|--------------|
| Year of manufacture | Type of pump |
| Type of motor | |

Prior to use, please carefully read the instructions, paying particular attention to

"IMPORTANT RECOMMENDATIONS", "SECURITY NORMS" and "PRECAUTIONS".

It is forbidden to remove or tamper with the protective parts of the machine.

It is forbidden to use inflammable, explosive or toxic substances.

It is obligatory to use appropriate protective equipment.

It is obligatory to keep the machine clean and in good working order, in particular the controls, the connections and the technical data panel.

For your safety, and that of those around you, and for the continued working of the machine, do not use parts other than those prescribed by the constructor.

Before using the high pressure cleaner, always try to ensure that any potential hazardous conditions have been removed or eliminated from the area of usage.

The high pressure cleaner should be used with clean water. Unfiltered water and/or corrosive chemicals will cause damage to the machine.

IMPORTANT RECOMMENDATIONS

The ordinary use of this machine does not require particularly specialised training, as long as the user has sufficient competence and training to carry it out, knowledge of this manual and is aware of general safety procedures.

Follow the instructions with great care for your safety and that of others, to safeguard your machine and protect the environment.



SECURITY NORMS

FOUR SYMBOLS TO REMEMBER



General danger



Ranger of severe damage to the machine



Danger to people



Safeguarding the environment

Your machine is supplied with electronic apparatus, the use of which requires the observation of the following safety criteria.



When using the machine outdoors, do not use when it is raining



Do not attempt any kind of maintenance whilst the plug is connected to any sort of power supply.



Take care not to spray the machine with the water jet as this could lead to short-circuit



Should you need to use an extension lead with the power supply, make sure that the connection between the extension lead and the power lead is secure and stable and conforms to standard safety norms. The plug and the socket should be waterproof.



Keep the machine out of reach of children or unauthorised personnel.



It is strictly forbidden for the user to operate the machine in any way in bare feet.



Do not use the machine if any of its components are defective.



Do not use the machine if there are people in your way.



Do not direct the water flow near sources of electricity.





Do not place your hands ahead of the lance; high pressure nozzles can be extremely dangerous when used inappropriately.



If the machine should be used in service stations, supply stations or other potentially dangerous locations, please ensure that the appropriate safety procedures are observed.



Do not touch the engine, the chimney the boiler or other internal parts when the machine is on, or immediately after it has been turned off as you may risk burning or scalding.



Should you need to clean the engine, this procedure should be carried out in places where, to safeguard the environment, an adequate oil separator is installed.



Re-filling of petrol should only be undertaken when the machine is turned off



Should you need to clean the motor, this procedure should be carried out in places



Do not use combustible materials other than those advised by the constructor.



Once you have finished working, and after the machine has stopped, release the residual pressure in the tube and pump by squeezing the pistol lever.



It is strongly forbidden to carry out any operation with the machine if you are not wearing the appropriate safety equipment (protective glasses, gloves, overalls etc) as per established safety norms.



During winter, and in the event of frost, it is advisable to use anti-freeze or to empty out the water from the internal circuits by closing the tap from the water supply and activating the machine until all of the water is expelled.



Should the machine remain inactive for extended periods of time, it is possible that calcium deposits can form in the valves which can then cause problems when trying to re-start the machine. Should this happen, pay particular attention to any strange or unexpected noises emanating from the machine, in which case you should consult your local technical services.

IMPROPER USE

By improper use, we mean using the machine for uses which it was not specifically designed for, such as:

- Washing of objects or vehicles which have come into contact with inflammable or noxious dust, gas or liquids, or substances which can cause dangerous reactions when in contact with water.
- Use of the machine in places where there is a danger of explosions, or a significant risk of
- Use of the machine for the cleaning of animals, of any size.
- Use of the machine by anyone under the age of 16 years.
- Use of the machine in the rain or during thunderstorms.
- Use of the machine for the washing of any equipment supplied by an electric current.
- Use of the machine by anyone unauthorised personnel, or anyone untrained to do so.



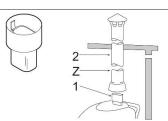
ERRONEOUS USE

By erroneous use, we mean the use of our machine without respect for the guidelines contained in the instruction and maintenance manual. Lack of respect for these guidelines can represent a risk of injury to both the operator and those persons nearby as well as a risk of serious damage to the machine itself.

Erroneous use, therefore, can constitute: unsecured connections (including those of accessories supplied as optional extras), not using original spare parts, repairs undertaken by unauthorised or unqualified personnel, use of the machine for purposes it was not designed for (see improper use), lack of proper maintenance and use of the electrical power supply cable or the high pressure tube to drag or haul the machine around.

ATTENTION:

The diameter (z) of the chimney (2) must not be less than that of the adaptor (1). It is advised to take steps to install a chimney to expel the machine fumes, as shown in the diagram.



Usage in areas subject to winds or strong air currents

ATTENTION:

Where the machine is to be used in areas subject to wind or strong air currents, you should attach the chimney adaptor, our order code RAPIDMSH240C. This simple precaution will help avoid serious damage to the machine.



This simple precaution will help avoid serious damage to the machine.

PRECAUTIONS

Before activating the high pressure cleaner, make certain that the water supply is correct (min. 1 Bar – Max 8 Bar); dry use can provoke serious damage to the machine's waterproofing systems.

To safeguard the security of the operator and of the machine, avoid making modifications to the machine without the written consent of the manufacturer.

If you notice any damage to the machine, refrain from any and all work with the machine, and immediately inform the re-seller or an authorised technician.

During use, avoid covering the machine: if you consider it necessary to protect the machine, do it in such a way as to allow air to circulate freely in order to cool the motor.

In the event of a long pause / break during work / using the machine (more than 15 minutes), turn off the machine and release the residual pressure.

The maintenance of this machine requires the use of a qualified person who, as well as having knowledge of this instruction manual, should be equally familiar with general safety guidelines as well as those measures specific to this machine.

For matters of repair, maintenance and tuning, we always recommend that you refer to a re-seller or authorised technician.



ATTENTION:

Never under-estimate these warnings, use of the machine in an inappropriate manner, can lead to serious damage and injury to the operator and any surrounding personal. Don't take risks!

ATTENTION:

The manufacturer cannot be held responsible for any eventual damage or injury to people, animals or property resulting from improper or unreasonable use, or usage in any way not conforming to the instructions contained in this manual.

TECHNICAL DATA:

Industrial Specification - MSH

| RAPID MOBILE MODEL | MSH240V |
|--------------------------------|-----------------|
| WATER FLOW(LITRES PER MINUTE): | 9 |
| MAX PUMP PRESSURE: | 130 Bar |
| MAX WORKING PRESSURE: | 110 Bar |
| MOTOR POWER @ 2800RPM | 2.4KW (3.2HP) |
| CHEMICAL FEATURE | L.Press. |
| RUN SYSTEM PROTECTION | Auto Stop/Start |
| WATER TEMPERATURE | 0-150°C |
| POWER SUPPLY (VOLTAGE) | 240v |
| WEIGHT | 110kg |
| DIMENSIONS (L X W X H) CM | 100 x 67 x 72cm |

Features:

- Powered by standard electric supply.
- Heats Water to 90oC on full pressure and up to 150oC on steam stage. The burner is fired by diesel or **HVO* fuel** (reducing greenhouse gas emissions by up to 90%)
- Adjustable water flow, adjustable pressure, and adjustable temperature to suit all cleaning conditions and surfaces.
- 304 Stainless Steel cover & chassis with bumper bars.
- Special 4-wheel design for ease of transport over uneven or soggy terrain
- Easy to Use / Easy to Transport.
- Low centre of gravity helps prevent toppling when transported.
- Will suck water Pump Can draw from Water Butt/IBC.
- Boiler Protection Against Low Water Pressure.
- Energy Efficient Boiler.
- Simple Adjustable Temperature Control & Switch.
- Double Pass Heat Exchanger Guarantees Hotter Water with Less Fuel Usage.
- Fully Protected Electrics from Water Ingress.

Now Has V-TUF Super Series Pump

Comes complete with Quick Release 10m Hose & Lance & Vario Nozzle Kit.



* What is HVO fuel?

HVO fuel is one of the cleanest fuels on the market. It's a second-generation, synthetic, advanced renewable diesel alternative that eliminates up to 90% of net CO2 and significantly reduces nitrogen oxide (NOx), particulate matter (PM) and carbon monoxide (CO) emissions.

As a paraffinic, renewable fuel, HVO can be used as a drop-in alternative to fossil diesel, meeting EN 15940 standards and Fuel Quality Directive 2009/30/EC Annex II. There's no need to modify existing infrastructure – you can simply top up and go.

IDENTIFICATION DATA

The position of the identification data of the machine

- 1) Identification of the machine according to EU directives.
- 2) Pump model.





ATTENTION:

Check that your RAPID-MSH high pressure washer has been provided with these identification details, if they have not been provided please inform your local dealer immediately.

Machines which have not been provided with these details MUST NOT BE USED, and should be considered anonymous and potentially dangerous.

It is obligatory that you ensure that the data label is always attached to the machine and clearly legible. In case of damage, loss or illegibility, you should submit a written request to the manufacturer who will then provide you with a new one.





Attach the lance to the high-pressure hose (1) and the other end to the output connection (Water outlet). Fit the sheath (B) in order to protect the hydraulic connection and to avoid the risk of scalding by contact. The high pressure pump is supplied already full of lubricating oil. Attach a water tube (not supplied) to the entry connection (Water inlet) and the other end to the tap of the water source (4) which must be able to provide a minimum flow rate equal to that of the pump.

Check that the electric supply socket has the appropriate characteristics and differential protection, and conforms to safety standards in force, then insert the plug into the power socket.

Wherever possible, avoid the use of extension cables with the electrical supply cable. If an electric extension is required, please use the correct specification such as EXTENSION LEAD ' Motor Saver' - 30M 240VOLT 2.5mm (13AMP) - I10.1630

ATTENTION:

The electrical power supply should be provided by a magneto thermic switch adequate to the power of the machine.

Also, there should always be installed a high sensitivity differential switch with a cut-off threshold of Idn=0.030 A.

It is necessary that the machine is earthed in such a way as to guarantee a contact voltage of no more than 25V.

Operation of the machine should be carried out in such a way that damage cannot be caused to people or property and, wherever possible, away from paths of transit.



HOT WATER USE

Check that the diesel tank is full (1); if it is not, refill it using exclusively automotive diesel. Repeat points 1 and 2 as per cold water use.

Check that the thermostat (tr) is positioned at 0°C, start the boiler by means of the appropriate switch (br) which will cause the relevant light to illuminate (b), wait for 30 seconds so that the diesel pump can refill, turn the knob of the thermostat (tr) to the required temperature (upon reaching the desired temperature, the burner will cut off automatically to then restart upon any lowering of temperature. Squeeze the pistol lever (3) to obtain water flow to the lance, adjust the lance nozzle accordingly to control the outflow (4) and then start your job.

To close down the machine, turn the thermostat (tr) to zero, keep the pistol open (3) and allow the water to cool, turn off the boiler (br) turn off the water supply (2), turn off the motor and pump (in), then squeeze the pistol lever (3) until the residual water pressure has been expelled.



ATTENTION:

In case of lack of diesel the burner will stop burning, either turn the burner off immediately or fill the fuel tank back up with diesel.

ATTENTION:

This Machine is NOT equipped with a safety device to protect it from insufficient water supply. It is the user's responsibility to ensure that the water supply is consistent.

ATTENTION:

The machine is equipped with TS system which will stop the machine immediately after water pistol is released. The machine will start up again once the pistol is pulled again.

ATTENTION:

Release pressure out of system once finished using the machine. This will prolong the life of the machine.

USE WITH CHEMICAL PRODUCTS

With the machine shut down, act the device (adjustable head) placed on the lance end to obtain the suction and the distribution of the product; pull the gun trigger to obtain the detergent distribution and start the work.





ATTENTION

During operation of the machine, it is obligatory to use the appropriate personal safety equipment. During operation, please pay close attention to the information quoted on the chemical product labels regarding safety and the proper percentages to be used when diluting chemicals. Fill the detergent tank (5) with the product you intend to use for your work and insert the detergent hose suction.



Repeat actions 1, 2 and 3 as per cold water use.

During operation, the detergent will be sucked up and automatically mixed with the water.

Practical Advice

Avoid soaking with water the surface you then wish to treat with detergent because, in doing so, you can place a film of water over the area you wish to treat, resulting in poor cleaning results. Instead, whilst holding the nozzle pointing towards the ground, wait until the detergent exits the nozzle. When the detergent exits the nozzle, approach the surface you wish to treat, start from the bottom with overlapping strips until you reach the top of the area, sprinkling the whole are with detergent. This system is known to avoid dripping of detergent onto dry surfaces, the residue of which could remain even after rinsing. In order to avoid the formation of deposits or crusts, at the end of operation it is advisable to pass clean water through the pump for a few seconds.

Important Advice

To safeguard the environment, we advise that only authorised detergents are used, that the recommendations of use and dosage are observed on the product labels, that detergent is used sparingly and remember that use of inappropriate detergent, as well as damaging the environment can damage the hot water cleaner as well as the objects being cleaned.

USE DETERGENTS WHICH ARE OVER 90% BIODEGRADEABLE.

Before sprinkling detergent over varnished areas with delicate colours, make sure that the surfaces to be treated are not hot, that the detergent has not dried and that the concentration of water / detergent is correct.

IMPORTANT: Rinse well.

Upon completion of operation, shut down the machine then squeeze the pistol lever until the residual water pressure has been expelled.



LUBRICATION OF THE PUMP

For the models 100.12 and 150.15 we recommend:

PL500 Lube - OIL CAPACITY 0.42 kg

You should change the oil after the first 50 hours of use, and after each subsequent 500 hours of operation.

TRANSPORT - LIFTING - SHIFTING

ATTENTION:

Whenever the machine needs to be transported, it should be securely fixed with straps, cables or other suitable equipment in order to avoid accidental movement which could cause damage to people or property as well as to the machine itself.

ATTENTION:

Should the machine need to be lifted, it should be hooked or coupled by means of strips, or suitable lifting equipment which will safeguard the machine's integrity. Make certain that the lifting equipment used has superior capacity to the weight and volume of the machine; the use of equipment conforming to current applicable safety standards is recommended.

ATTENTION:

It is strictly forbidden to remain under or in the immediate vicinity of the machine while it is being lifted or elevated.

Do not trust crushed or bent chains or straps, always use thick working gloves.

Chain or strap fixtures should always be welded in place.

Check that the attachment is sufficiently robust to sustain the weight.

ATTENTION:

Should the machine need to be shifted manually from one place to another, you should ensure that the power plug has been detached from the electric current, then using the appropriate grip and taking care not to make any sudden movements which could compromise your safety, or that of the integrity of the machine itself, proceed with the moving.

Remember that you must not drag or haul / move the machine by its electrical power supply cable or by the high pressure hose. Use the handles built on the machine.

N.B.

For all further things which have not been specified, please abide by general norms for the prevention of injuries.



STORAGE

Park the machine on a flat surface. If the machine is not going to be used for an extended period of time, empty the water circuits and the fuel tank then cover the machine and store it in a place protected from atmospheric extremes.

SCRAP AND DISPOSAL

Should you decide to scrap the machine, we recommend that you render it inoperative using the following procedure: remove from the machine the electrical power supply cable and water supply tubes; cut the power supply cable and tubes; remove the lance and pistol, cut all of the electrical cables, break the pump and the motor, destroy the identification data label of the machine and also those of the pump and motor group.

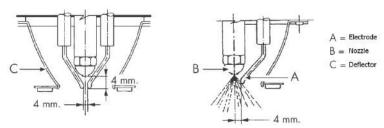
Please remember that the chemical products contained inside the machines tubing should be removed in advance; if necessary any containers used for this purpose should be recycled or disposed of as per current laws in force.

PACKAGING

The packaging materials should be gathered together and sent to a company specialising in the disposal of refuse (wood, plastic, metal etc.) and not left within reach of children or animals.

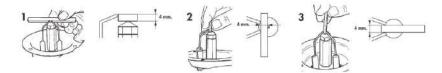
REGULATION OF THE STARTER ELECTRODES

For optimum machine performance, it is necessary to check that the starter electrodes are always a rranged in the correct way, as indicated in the diagram.



Checking the height in relation to the level of the head of the fuel nozzle.

Resting the control bar on the head of the diesel nozzle, as indicated in the diagram, check that the two electrodes do not go beyond the main wire.



ATTENTION:

This work should be undertaken by an authorized technician.

The starter electrodes should be replaced after every 400 hours of operation.

Checking the distance between the electrodes. Resting the control bar on the head of the diesel nozzle, as indicated in the diagram, check that the two electrodes are both in contact with the surface of the control bar.

Checking the distance between the electrodes and the centre of the head of the diesel nozzle. Resting the control bar on the head of the diesel nozzle, and keeping its internal surfaces in the centre, as shown in the diagram, check that the two electrodes are in contact with the external surface of the control bar. It is recommended that you always check with your re-seller, nearest help centre or qualified and authorized technician regarding maintenance details, repairs and / or adjustments. The manufacturer does not accept any responsibility or liability for any damages caused by use of the machine with parts which are not perfectly regulated, or with parts which are damaged or worn out.

Cleaning of the hot water high pressure cleaner

Wash only with neutral products and water: then dry carefully so that you eliminate any collections of water. The plastic parts can be cleaned with a normal wash. Should any traces of dirt remain, it is recommended that you use specific products, carefully observing the usage instructions.

ATTENTION:

Do not use products containing solvents, methanol or hydrocarbons.



Troubleshooting

| The pump turns but does not reach the required pressure | The pump is sucking in air. | Check that the piping is watertight. Run the pump connected to the water supply but without the high- pressure hose connected until you get a strong water stream, then switch off machine and reconnect. |
|---|---|--|
| | Worn out valves Worn out valve seat | Replace the valves Replace the valve seat |
| | Worn out or inadequate water nozzle | Replace the water nozzle |
| | Worn out gaskets | Replace the gaskets |
| | Dirty water filter | Clean the water filter |
| Irregular fluctuations in pressure | Worn out suction and/or delivery valves | Replace the valves |
| | Presence of foreign bodies in the valves which can affect their performance Air being sucked in | Check and clean Check the piping |
| | Worn out gaskets | Replace the gaskets |
| Drop on pressure | Worn out suction and/or delivery valves | Replace the valves |
| | Presence of foreign bodies in the valves which can affect their | Check and clean |
| | performance Air being sucked in Worn out gaskets | Check the piping Replace the gaskets |
| Pressure in order on gauge, | Worn out water nozzle. | Replace the nozzle |
| loss of pressure | Crust deposits in the circuit | Check and clean; we advise contacting one of our technicians. |
| | | |



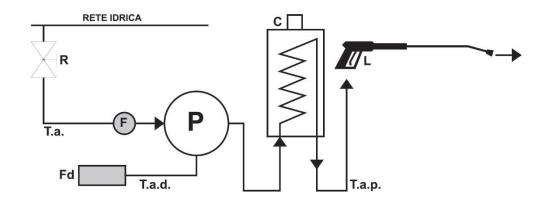
The boiler is producing Presence of water in the fuel Empty the fuel tank, and refill with excessive amounts of fumes clean fuel. tank. The fuel pump pressure is not Restore the correct pressure, correct turning the appropriate screw in order to reach approximately 10 The starter electrodes are not Check the distance of the positioned correctly. electrodes. The fuel nozzle is dirty Clean the fuel nozzle The fuel nozzle is worn out Replace the fuel nozzle The boiler coil is blocked Clean the boiler coil Clean the fuel pump The fuel pump is dirty The fuel electrovalve is not Replace the fuel electrovalve. working. The boiler switches itself off. The fuel level is low. Refill the fuel tank. The filter on the fuel suction tube Clean the fuel filter. is dirty. Presence of water in the fuel Empty the fuel tank, and refill with clean fuel. tank. The pressure switch is not Replace the pressure switch. working. The starter transformer is broken. Replace the starter transformer. Reposition the starter electrodes The starter electrodes are not positioned correctly. into the correct position. The fuel nozzle is dirty. Clean the fuel nozzle. The fuel nozzle is worn out. Replace the fuel nozzle. The fuel pump is damaged. Replace the fuel pump. The fuel electrovalve is damaged. Replace the fuel electrovalve. Presence of water in the Worn out pump seals Replace the oil seal. pump oil High percentage of humidity on Change the oil twice as often as is the air. normally prescribed. Excessive noise Air is being sucked in. Check the seals in the tubing. Dirty water filter Clean the water filter. Check that the machine has a Insufficient water supply. water supply superior to the flow rate of the pump. The springs on the suction and/or Replace the valves. delivery valves are worn out or broken. Foreign bodies in the suction Check and clean the valves. and/or delivery valves. Worn out ball bearings. Replace the ball bearings. The temperature of the water Lower the temperature of the being pumped is excessive. water being pumped.



Water discharge from Worn out gaskets. Replace the gaskets. the pump head. Replace the pistons. Worn out pistons. OR piston plug is worn out. Replace the OR piston plug. Oil discharge from between Worn out oil seals. Replace the oil seals. the pump body and the pump head. Excessive vibrations. Worn out or dirty valves. Replace the valves. The electric motor does not There is no electric current. Check that the plug is securely The magnetothermic switch is inserted into the socket and that start. released. there is current present. Open the electric control panel and check the magnetothermic switch. Insufficient water Thermostat not positioned to Position the thermostat to the required temperature. required temperature. temperature. The thermostat is broken. Replace the thermostat. Water scale build-up in the hot Clean. water circuit. Soot build-Clean. blocking the boiler. The water nozzle is worn out. Replace the water nozzle.



HYDRAULIC DIAGRAM



R = Water Tap

T.a. = Water Suction Tube

F = F = Filter Fd = Detergent Filter

T.a.d. = Detergent Suction Tube

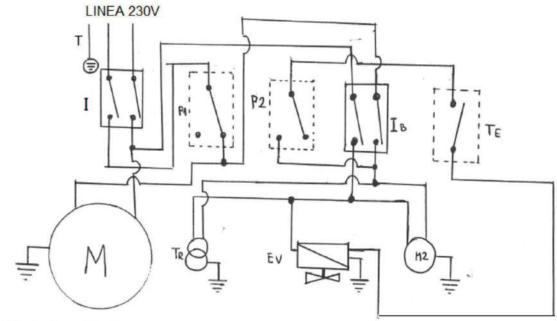
P = Water Pump t.m. = Delivery Tube

c = Boiler

t.a.p. = High Pressure Water Outlet Tube

l = Lanc

ELECTRIC WIRING DIAGRAM



M: motore/motor

I: interruttore on/off switch

T: terra / ground wire

TR: trasformatore / ignition transformer

EV: elettrovalvola/solenoid valve

M2:motore bruciatore/burner motor

IB:interruttore bruciatore/burner switch

TE: termostato / thermostat

P1:pressostato valvola/unloader valve pressure switch

P2:pressostato pompa/pump pressure switch



Functionality:

The high pressure water cleaner has an input for an On/Off switch for the machine, a switch to select between hot or cold water operation, a "diesel pressure switch" input to manage the lack of diesel, and an input for the water temperature thermostat and 2 inputs for the pressure switches PTP and PDV.

Pump head pressure switch – This is the burner safety – the burner will shut down if a pressure less than 40 bar is detected.

Valve pressure switch – This is the auto stop/start of the pump motor unit when the trigger is closed/opened.

Diesel pump is a diaphragm unit which can cope with a lack of fuel. If the burner stops working due to a lack of fuel, please switch **OFF** the BURNER ON-OFF switch.

3 outputs for the running of the Fuel pump, Fan motor and the burner / ventilator

Running

Connecting to the electric current, the current light in the rocker switch illuminates. Pressing the ON/OFF button to On will start the machine which will run accordingly:

STATE1

PTP->NO (0 Bar)
PDV ->NC (0 Bar)
High pressure water cleaner "closed down"

STATE 2

Pistol (lance) open
High pressure water cleaner "in operation"
PTP->NC (200 Bar)
PDV->NO (200 Bar)
MOT=ON
BV= On after 1 second (*)
EVG= On after 3 seconds (**)

STATE 3

Pistol (lance) closed PTP->NO (0 Bar) PDV->NO (200 Bar) EVG= OFF (**) BV= Off after 14 seconds (*) MOT= Off after 14 seconds S_TSI= On after 14 seconds

To restore the TSI system, it is necessary to verify the conditions of state 1 (pistol/lance open) followed by state 2 etc...

The machine also manages the lack of fuel (PPG), 14 seconds after detection the EVG (**) and the BV (*) will switch off. 1 second later the relevant warning light (S_GAS) will illuminate and the system will be blocked.

To restore it, you must shut the machine down and turn it on again.

The machine is also supplied with a time-out feature so that if the machine is not used for 40 minutes, it shuts itself down and the machine is blocked (shown by the TSI light illuminating). To restore normal operation, it is necessary to turn the machine off and start it up again.

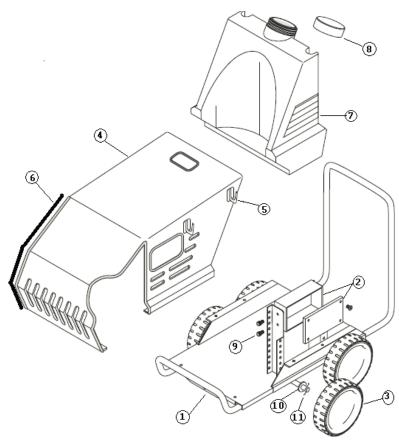
Finally , the machine is equipped with a particular algorithm for recognising water leaks so that if it should detect 10 consecutive drips in less than 3 seconds, the machine will shut down and the TSI light will illuminate. To restore operation it is necessary to turn the machine off and start it up again.

(**) EVG works only in hot water mode, with the water temperature thermostat.

(*) BV works only in hot water mode, independently of the water temperature thermostat.



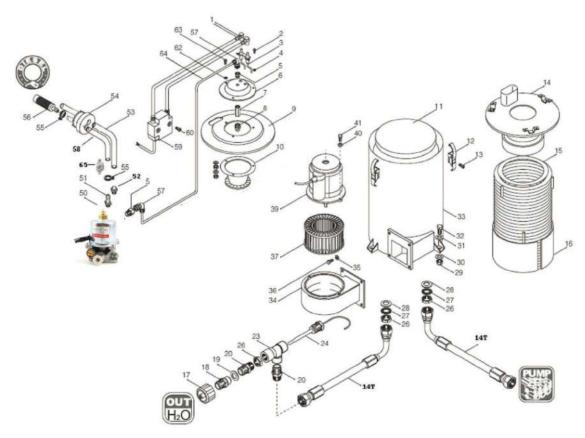
FRAME ASSEMBLY PARTS DIAGRAM & LIST



| Item | Code | Description | Qty |
|------|---------------|---|-----|
| 01 | 5210000 | CHASSIS | 1 |
| 02 | 5116010 | ELECTRIC BOX | 1 |
| 03 | WHEEL10HP | HEAVY DUTY WHEEL | 4 |
| 04 | 5116011 | STAINLESS STEEL COVER | 1 |
| 05 | 4000085 | LANCE HOLDER | 3 |
| 06 | COV01-PROT-1M | EDGING FOR STEEL COVERS (per metre) - COV01-PROT-1M | 3M |
| 07 | VTRP4100010 | FUELTANK | 1 |
| 08 | VTRP4100011 | FUEL LID/CAP | 1 |
| 09 | VTPS003 | THUMB SCREW FOR RAPID COVER | 10 |
| 10 | 1300200 | M20 WASHER | 1 |
| 11 | 1300440 | 4x40 SPLIT PIN | 4 |



BOILER PARTS DIAGRAM



BOILER PARTS LIST

| Item | Code | Description | Qty |
|------|------------|------------------------|-----|
| 01 | D5.0321 | IGNITION CABLE (each) | 2 |
| 02 | 1000521 | M4 x 8 SCREW | 2 |
| 03 | D6.030 | ELECTRODE | 1 |
| 04 | 1000740 | M4 NUT | 2 |
| 05 | 1000230 | 1/8MF EXTENSION | 2 |
| 06 | 3000040 | ELECTRODE HOLDER | 1 |
| 07 | 1000220 | FUEL INJECTOR HOLDER | 1 |
| 08 | T6.1.3580H | FUEL INJECTOR | 1 |
| 09 | 3000030 | UPPER TOP COVER | 1 |
| 10 | 3000050 | DEFLECTOR | 1 |
| 11 | 4000280 | Refractory cement dust | Kg5 |



| 12 | 1000050 | LEVER | 4 |
|-----|-------------------|------------------------|-------|
| 13 | 1000080 | RIVETS | 8 |
| 14 | 3125030 | LOWER TOP COVER | 1 |
| 14T | 6200105 + 6125010 | BOILER HOSE | 1 |
| 15 | VT3000065 | COIL | 1 |
| 16 | 3100060 | STAINLESS STEEL RING | 1 |
| 17 | 1000285 | MVG8 QUICK COUPLING | 1 |
| 18 | 1000281 | MVG06 QUICK CONNECTOR | 1 |
| 19 | 1000619 | ½" WASHER | 1 |
| 20 | 1000211 | 3/8" /1/2" BSP ADAPTOR | 1 |
| 23 | 1000200 | ½" T ADAPTOR | 1 |
| 24 | 19.5110 | THERMOSTAT | 1 |
| 26 | 1000790 | ½" NUT | 2 |
| 27 | 1200600 | E20 WASHER | 2 |
| 28 | 1000610 | M22 WASHER | 2 |
| 29 | 1000703 | M8 NUT | 3 |
| 30 | 1000624 | 8x24 WASHER | 3 |
| 31 | 1000600 | WASHER | 3 |
| 32 | 1280321 | 8x20 SCREW | 3 |
| 33 | 5100030/X | COIL CASING | 1 |
| 34 | 3100020 | FAN HOUSING | 1 |
| 35 | 1000645 | M6 WASHER | 4 |
| 36 | 1000510 | 6x10 SCREW | 4 |
| 37 | 3000010 | FAN | 1 |
| 39 | D3.010 | BOILER MOTOR | 1 |
| 41 | 1000560 | 8x16 TCEI SCREW | 2 |
| 48 | 2000445 | FASTENER | 2 |
| 50 | D1.062 | FUEL PUMP | 1 |
| 51 | 1000479 | HOSE FITTING | 3 |
| 52 | 1000216 | ¼" M 1511 FITTING | 1 |
| 53 | 4000120 | HOSE | 2.5mt |
| 54 | 4000001 | CORK | 1 |



| 55 | 1000055 | HOSE CLAMP | 3 |
|----|-----------|--|-------|
| 56 | P13.10101 | FILTER | 1 |
| 57 | 1000218 | 1/8M 6/4 1500 FITTING | 2 |
| 58 | 4000135 | 8x12 HOSE | 2.5mt |
| 59 | D5.032 | POWER IGNITION TRANSFORMER | 1 |
| 60 | 1000546 | 5x50 TC SCREW | 2 |
| 62 | 1000655 | M5 LARGE WASHER | 2 |
| 63 | 1000513 | 6x20 SCREW | 3 |
| 64 | A3.0114F | 1/4"Ø RUBBER FUEL/WATER HOSE BLACK (Per metre) | 1 |
| 65 | E3.600 | FUEL FILTER | 1 |
| 66 | 4110060 | DIESEL LABEL | 1 |



ELECTRIC BOX PARTS LIST



MACHINE ON - OFF

BURNER ON - OFF

BURNER THERMOSTAT

| ITEM | CODE | DESCRIPTION | QTY |
|------|------------|----------------------|-----|
| 1 | 6000002 | THERMOSTAT | 1 |
| 3 | 4600021 | GASKET | 1 |
| 4 | 4600022 | O-RING | 1 |
| 10 | 4000083 | SPACER | 4 |
| 14 | 5400065 | BRACKET | 1 |
| 17 | 2000446 | TERMINALS | 1 |
| 18 | 4100044 | PLUG WIRE THERMOSTAT | 1 |
| 24 | 2000070/24 | 24V ON/OFF SWITCH | 2 |
| 27 | 2000124 | TRANSPARENT TERMINAL | 1 |

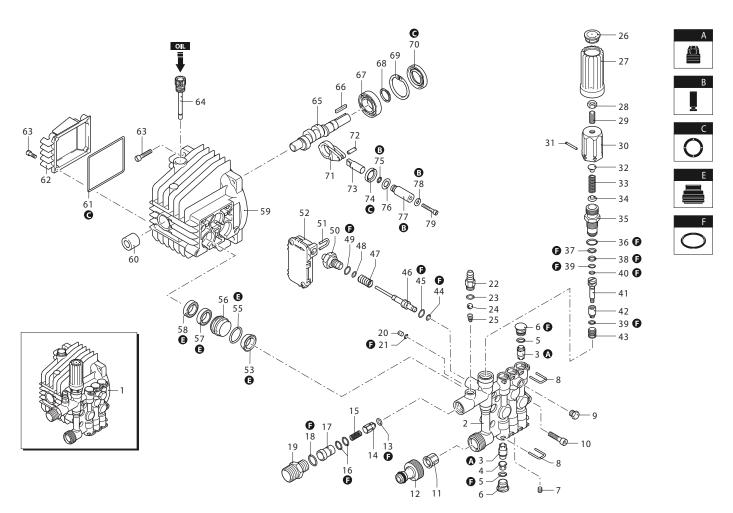


ACCESSORIES PARTS & LIST



| ITEM | CODE | DESCRIPTION | QTY |
|-------|-----------------|--|-----|
| 1 | TG350SKTQMSQ | V-TUF tufGUN350 SWIVEL GUN WITH EXTENSION MSQ MALE INLET x M22F OUT | 1 |
| 2 | OPF093SS | KTQ - QR 1000mm STAINLESS STEEL LANCE WITH BEND x V-TUF NEW HEAVY DUTY CHEMICAL ROSE | 1 |
| 3 | VTK23810UVYK-HD | 10m HIGH PRESSURE HOSE | 1 |
| 5 & 6 | T4.008N | V-TUF HYPERJET (CHEMICAL ROSE)- SHROUDED PRESSURE REDUCING COMPACT NOZZLE HOLDER | 1 |
| 7 | T15.04OJ | OPTI-JET 15° 04 FAN NOZZLE ¼ | 1 |





| Item | Code | Description | Qty |
|------|---------|-------------------|-----|
| 01 | 1349282 | TSS pump assembly | 1 |
| 02 | 1344850 | Head | 1 |
| 03 | 1349055 | Valve | 6 |
| 04 | 1344770 | Spacer | 3 |
| 05 | 1465720 | O-ring | 6 |
| 06 | 1344800 | Plug | 6 |
| 07 | 1345150 | Screw | 4 |
| 08 | 1344790 | Fork | 6 |
| 09 | 620301 | Plug | 1 |
| 10 | 850850 | Screw | 4 |
| 11 | 1340260 | Filter | 1 |



| 12 | 1461470 | Fitting 3/4" G (F) | 1 |
|----|---------|-------------------------------|---|
| 13 | 1460430 | O-ring Ø | 1 |
| 14 | 2901070 | Shutter | 1 |
| 15 | 1080091 | Spring | 1 |
| 16 | 800560 | O-ring Ø 8,73x1,78 | 2 |
| 17 | 2901060 | Injector | 1 |
| 18 | 740290 | O-ring Ø 14x1,78 | 1 |
| 19 | 2840400 | Fitting M22x1,5 -3/8" G (M-M) | 1 |
| 20 | 1344890 | Plug | 1 |
| 21 | 2560870 | O-ring Ø 4,7x | 1 |
| 22 | 1982520 | Hose tail Ø 8 | 1 |
| 23 | 480480 | O-ring Ø 4,48x1,78 | 1 |
| 24 | 1250280 | Ball | 1 |
| 25 | 1560520 | Spring | 1 |
| 26 | 1981770 | Plug | 1 |
| 27 | 1981780 | Knob | 1 |
| 28 | 1060120 | Nut M6 | 1 |
| 29 | 1980470 | Screw M6x20 | 1 |
| 30 | 1344881 | Insert | 1 |
| 31 | 1080070 | Pin | 1 |
| 32 | 1980220 | Wobble plate | 1 |
| 33 | 1460190 | Spring | 1 |
| 34 | 1343450 | Wobble plate | 1 |
| 35 | 1344870 | Piston guide | 1 |
| 36 | 740290 | O-ring Ø 14x1,78 | 1 |
| 37 | 820510 | O-ring Ø 10,82x1,78 | 2 |
| 38 | 1080401 | anti-extrusion | 2 |
| 39 | 600180 | O-ring Ø 7,66x1,78 | 2 |
| 40 | 1080190 | O-ring Ø 2,90x1,78 | 1 |
| 41 | 2021900 | Piston upper | 1 |
| 42 | 1460151 | Piston | 1 |
| 43 | 1342701 | Seat | 1 |



| 444 1120680 O-ring Ø 7,66x1,78 1 45 600180 O-ring Ø 7,66x1,78 2 46 2022040 Pin 1 47 2021630 Spring 1 48 2021650 Washer 1 49 1260820 O-ring Ø 1,78x1,78 1 50 1344830 Fitting 1 51 2022201 Fork 1 52 2029752 TSS box assembly A marked 1 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 13 | | <u> </u> | T | 1 |
|---|----|----------|---------------------------|---|
| 46 2022040 Pin 1 47 2021630 Spring 1 48 2021650 Washer 1 49 1260820 O-ring Ø 1,78x1,78 1 50 1344830 Fitting 1 51 2022201 Fork 1 52 2029752 TSS box assembly A marked 1 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 <t< td=""><td>44</td><td>1120680</td><td>O-ring Ø 3,69x1,78</td><td>1</td></t<> | 44 | 1120680 | O-ring Ø 3,69x1,78 | 1 |
| 47 2021630 Spring 1 48 2021650 Washer 1 49 1260820 O-ring Ø 1,78x1,78 1 50 1344830 Fitting 1 51 2022201 Fork 1 52 2029752 TSS box assembly A marked 1 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 <t< td=""><td>45</td><td>600180</td><td>O-ring Ø 7,66x1,78</td><td>2</td></t<> | 45 | 600180 | O-ring Ø 7,66x1,78 | 2 |
| 48 2021650 Washer 1 49 1260820 O-ring Ø 1,78x1,78 1 50 1344830 Fitting 1 51 2022201 Fork 1 52 2029752 TSS box assembly A marked 1 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 <t< td=""><td>46</td><td>2022040</td><td>Pin</td><td>1</td></t<> | 46 | 2022040 | Pin | 1 |
| 49 1260820 O-ring Ø 1,78x1,78 1 50 1344830 Fitting 1 51 2022201 Fork 1 52 2029752 TSS box assembly A marked 1 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 <td>47</td> <td>2021630</td> <td>Spring</td> <td>1</td> | 47 | 2021630 | Spring | 1 |
| 50 1344830 Fitting 1 51 2022201 Fork 1 52 2029752 TSS box assembly A marked 1 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 | 48 | 2021650 | Washer | 1 |
| 51 2022201 Fork 1 52 2029752 TSS box assembly A marked 1 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seeger Øi 47 1 | 49 | 1260820 | O-ring Ø 1,78x1,78 | 1 |
| 52 2029752 TSS box assembly A marked 1 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 50 | 1344830 | Fitting | 1 |
| 53 2460180 O-ring Ø 15 3 55 770260 O-ring Ø 23,52×1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 51 | 2022201 | Fork | 1 |
| 55 770260 O-ring Ø 23,52x1,78 3 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 52 | 2029752 | TSS box assembly A marked | 1 |
| 56 1344750 Piston guide 3 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 53 | 2460180 | O-ring Ø 15 | 3 |
| 57 1260440 Water seal Ø 15 3 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 55 | 770260 | O-ring Ø 23,52x1,78 | 3 |
| 58 1344760 Ring support Ø 15 3 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 56 | 1344750 | Piston guide | 3 |
| 59 1344050 Pump body 1 60 1260050 Bushing 1 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 57 | 1260440 | Water seal Ø 15 | 3 |
| 60 | 58 | 1344760 | Ring support Ø 15 | 3 |
| 61 1040710 O-ring Ø 56x2 1 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 59 | 1344050 | Pump body | 1 |
| 62 1344060 Cover 1 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 60 | 1260050 | Bushing | 1 |
| 63 1260780 Screw TCEI M5x25 8 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 61 | 1040710 | O-ring Ø 56x2 | 1 |
| 64 1340050 Plug 1 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 62 | 1344060 | Cover | 1 |
| 65 1340170 Shaft 1 marked 1 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 63 | 1260780 | Screw TCEI M5x25 | 8 |
| 66 880111 Key 1 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 64 | 1340050 | Plug | 1 |
| 67 1341070 Bearing 1 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 65 | 1340170 | Shaft 1 marked | 1 |
| 68 480890 Ring seeger Øe 17 1 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 66 | 880111 | Key | 1 |
| 69 111120 Ring seeger Øi 47 1 70 1341080 Ring seal 1 | 67 | 1341070 | Bearing | 1 |
| 70 1341080 Ring seal 1 | 68 | 480890 | Ring seeger Øe 17 | 1 |
| | 69 | 111120 | Ring seeger Øi 47 | 1 |
| | 70 | 1341080 | Ring seal | 1 |
| 71 1340060 Connecting-rod 3 | 71 | 1340060 | Connecting-rod | 3 |
| 72 1340080 Pin 3 | 72 | 1340080 | Pin | 3 |
| 73 1340070 Piston guide 3 | 73 | 1340070 | Piston guide | 3 |
| 74 1260460 Oil seal 3 | 74 | 1260460 | Oil seal | 3 |
| 75 600180 O-ring Ø 7,66x1,78 1 | 75 | 600180 | O-ring Ø 7,66x1,78 | |
| 76 1341010 Plate 3 | 76 | 1341010 | Plate | |



| 77 | 1342740 | Piston Ø 15 | 3 |
|----|---------|---------------------|---|
| 78 | 1341020 | Washer | 3 |
| 79 | 850670 | Screw TCEI M6x35 | 3 |
| А | 42566 | Valve kit | 1 |
| В | 2623 | Piston kit Ø 15 | 1 |
| С | 1876 | Oil seal kit | 1 |
| Е | 42567 | Water seal kit Ø 15 | 1 |
| F | 42568 | Gasket kit | 1 |



| NOTES | |
|-------|--|
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |

